A superachromatic quarter-wave retarder using an arbitrary number of waveplates in a broadband spectral range has been proposed. Their design is based on the optimization of a merit function, the achromatism degree ($A_{\text{CD}}$), which represents a global behavior metric for the retardation. By means of this technique, the thickness and azimuth of each waveplate is determined. The achromatism degree is a measure of the distance between the overall retardation and a target retardation weighted by the spectrum of the incident light. We report on a particular case where all waveplates are made of quartz. As application examples, the design of a quarter-wave retarder using two, three, and four waveplates in the spectral ranges of 500–700 nm and 400–1000 nm was studied. The numerical results show that for these ranges, the best designs obtained present a maximum difference of 0.013° and 0.010° with respect to the target retardation, respectively. In addition, an analysis of their achromatic stability is presented. These results can be applied in the aerospace industry, spectroscopic ellipsometry, and spectrogoniometry, among others. © 2016 Optical Society of America

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1. INTRODUCTION

High-purity polarized light is essential in numerous experiments and applications [1,2]. To obtain polarized light, linear polarizers [3], birefringence waveplates [4], and Fresnel rhombs [5], among others, can be used. Since the beginning of linear mathematical representations of optical systems carried out by Jones and Mueller [6,7], the design of achromatic configurations, that is, the capability of working properly inside a broad spectral range, has been deeply analyzed. Pancharatnam showed the possibility of obtaining an achromatic system using three birefringent plates of the same material placed in a cascade, and by establishing conditions in the retardation and the orientation of waveplates (Pancharatnam’s type). Therefore, the system behaves as an equivalent retarder element in a wide spectral range [4]. Using this idea, several works have been proposed where the achromatic system is formed with only a couple of waveplates [8,9,10]. Afterward, Hariharan pointed out how achromatic configurations can be achieved by imposing contour conditions with two waveplates of different materials and specific thicknesses [11], and how to choose the materials of the waveplates [12]. Recently, some techniques have been suggested in order to improve the achromatism. For instance, one work combined two twisted nematic liquid-crystal cells where the material dispersion is considered [13], while another used stacks of thin films, which also allows the design of a uniform phase delay in both the passband and stopband [14] through the imitation of biological structures as the eyes of stomatopod crustaceans, which inspired the creation of periodically multilayered structures comprising two different types of arrays of nanorods [15], etc. However, these methods are generally expensive and difficult to carry out.

Another possibility to design achromatic systems is the use of subwavelength gratings. When the period of a diffraction grating is smaller than the wavelengths of the incident light, the grating can be considered an optically anisotropic medium [16,17]. An alternative way is to provide more degrees of freedom to the achromatic system by increasing the number of waveplates. Masson proposed an achromatic system with six waveplates, where the thickness and the angle of each quartz plane is optimized [18]. Ma applied a simulated annealing algorithm for designing a multilayer achromatic system with three, six, and ten layers [19]. With the same algorithm,
Chen optimizes a nine-piece system through a merit function that incorporates the optical axis and output linearity [20]. Nevertheless, these studies were carried out in the range of terahertz. When studies are focused on the visible range, commercial waveplates (quarter- and half-waveplates) are normally used, and their optimization is limited [21–23].

The aim of this work is to present a simple and accurate technique for the design of superachromatic quarter-wave retarders based on the Jones equivalence theorem, where the equivalent retardation is obtained by using a cascade of waveplates. The superachromatism is achieved by the optimization of the thickness and the angle of the waveplates with respect to the reference axis. The work is divided into several parts. In Section 2, the overall retardation of a system with \( N \) waveplates is given through the optimization of the thicknesses and the birefringence of the material, \( n_r \) and \( n_o \), being the extraordinary and ordinary refractive indexes of the material, respectively. Thus, the matrix of each waveplate is given by

\[
C(\phi_j, \delta_j) = \begin{pmatrix}
\cos \delta_j + i \sin \delta_j \cos 2\phi_j & i \sin \delta_j \sin 2\phi_j \\
i \sin \delta_j \sin 2\phi_j & \cos \delta_j - i \sin \delta_j \cos 2\phi_j
\end{pmatrix},
\]

where \( i \) is the imaginary unit. Since matrices \( C(\phi_j, \delta_j) \) are unitary, the product matrix is unitary and defined by

\[
M = \begin{pmatrix} A & B \\ -B^* & A^* \end{pmatrix},
\]

where the symbol \( X^* \) denotes the complex conjugate of \( X \), and \( A = A(\phi_j, \delta_j) \) and \( B = B(\phi_j, \delta_j) \) are complex expressions. Therefore, according to the equivalence theorem [24], every unitary matrix can be decomposed by the product of a rotator and a retarder, that is, \( M = R(\Psi) C(\theta, \Delta) \). Thus, the overall retardation of the system, \( \Delta \), can be obtained as follows [18,25]:

\[
\tan^2 \frac{\Delta}{2} = \frac{\text{Im}(A)^2 + \text{Im}(B)^2}{\text{Re}(A)^2 + \text{Re}(B)^2}.
\]

The expressions for the equivalent azimuth, \( \Psi \), and the rotation angle, \( \theta \), will not be used in the optimization. In order to obtain an achromatic retarder in a certain spectral range, the overall retardation, \( \Delta \), should be constant and independent of the wavelength. However, that is an unrealistic situation. Thus, the goal of the designing of an achromatic retarder is to achieve a very flat retardation curve that can be approximated by a constant line. The achromatic performance of an optical system in a spectral interval can be measured using the achromatism degree (\( AeD \)) [26]. However, in our work, a redefinition of the \( AeD \) is presented due to simplicity; thus, with the redefinition, the unit of \( AeD \) is given simply in degrees. This merit function is defined as the difference between the overall retardation of the system, \( \Delta \), and a target retardation, \( \Delta_0 \), weighted by the spectrum \( g(\lambda) \) as follows:

\[
AeD = \frac{\sqrt{\int_{\Omega} |\Delta - \Delta_0|^2 g(\lambda) d\lambda}}{\sqrt{\int_{\Omega} g(\lambda) d\lambda}},
\]

where \( \Omega \) represents a interval of wavelengths, i.e., the spectral range. As a consequence, \( AeD \geq 0 \) is equally null when the system is absolutely achromatic, and \( \Delta = \Delta_0 = \text{cte} \). Therefore, the maximum achromatism is achieved when the value of \( AeD \) is at its minimum. For a system composed by a set of \( N \) waveplates, \( AeD \) will depend on the thicknesses \( d_j = (d_1, d_2, \ldots, d_N) \), the materials \( \bar{\Delta} n = (\Delta n_1, \Delta n_2, \ldots, \Delta n_N) \), and the azimuths \( \hat{\phi} = (\phi_1, \phi_2, \ldots, \phi_N) \) of the waveplates, that is, \( AeD = AeD(\bar{d}, \hat{\phi}, \bar{\Delta} n) \). Note that \( \phi_1 = 0 \) is the reference axis. Therefore, an optimization of the \( AeD \) through the azimuth, thickness, or material of the waveplates can be used.
to obtain an achromatic configuration. Since the birefringence of the materials presents a complex dependence with the wavelength given, for example, by the Sellmeier relation, the optimization of the material increases the complexity of numerical analysis [27]. For this reason, an optimization using only azimuths and thicknesses will be carried out.

#### 3. NUMERICAL RESULTS AND DISCUSSION

In this section, the interesting case where all waveplates are made of quartz is studied. The use of this material, which is widely used in many industries, such as the aerospace industry, is due to its excellent optical properties [27,28] and low cost. Note that although in this analysis, a plane spectrum has been used as the incident light, $g(\lambda) = $ constant = 1, more complex spectra can be considered without loss of validity in the results presented. Under this hypothesis, Eq. (6) can be minimized using the thicknesses $d$ and the azimuths $\phi$. The value of the employed birefringence for the quartz has been taken from Ghosh [27]:

\[
\begin{align*}
0.663044 \lambda^2 &- (0.0600)^2 \lambda^2 + 0.517852 \lambda^2 \nonumber \\
+ 0.175912 \lambda^2 - 0.11902 \lambda^2 + 1.675299 \lambda^2 \nonumber \\
&+ 0.053511 \lambda^2 - 0.20 \lambda^2 + 0.539173 \lambda^2 \nonumber \\
&+ 1.8076613 \lambda^2 - 0.1970 \lambda^2
\end{align*}
\]

\[n^2 - 1 = \frac{0.663044 \lambda^2}{\lambda^2 - (0.0600)^2 \lambda^2} + \frac{0.517852 \lambda^2}{\lambda^2 - 0.1060 \lambda^2} + \frac{0.175912 \lambda^2}{\lambda^2 - 0.1190 \lambda^2} + \frac{0.053511 \lambda^2}{\lambda^2 - 0.20 \lambda^2} + \frac{0.539173 \lambda^2}{\lambda^2 - 0.1970 \lambda^2}, \tag{7}
\]

\[n^2 - 1 = \frac{0.665721 \lambda^2}{\lambda^2 - 0.0600 \lambda^2} + \frac{0.503511 \lambda^2}{\lambda^2 - 0.1060 \lambda^2} + \frac{0.24792 \lambda^2}{\lambda^2 - 0.1190 \lambda^2} + \frac{0.539173 \lambda^2}{\lambda^2 - 0.20 \lambda^2} + \frac{1.8076613 \lambda^2}{\lambda^2 - 0.1970 \lambda^2}, \tag{8}
\]

Also, we have assumed that the medium wherein the system is immersed is air. The transmittance of surfaces should also be considered using Fresnel coefficients in order to determine the energy losses. Nevertheless, in normal incidence, the transmittance at the surface does not change the state of polarization, and is not relevant for our analysis. To improve energy losses, an anti-reflection coating on the surface can be used.

Several minimization processes of $AcD$ for the configurations composed by two, three, and four waveplates in the spectral ranges of 500–700 nm and 400–1000 nm have been performed. We have chosen these ranges due to their particular use in the field of optics. However, the use of other spectral ranges is possible. The aim was to achieve a quarter-wave super-achromatic retarder illuminated with a flat spectrum, therefore, $\Delta_0 = \pi/2$. Other achromatic wave retarders $\lambda/N$ can be obtained by changing the target retardation. As an optimization tool, the simplex search method of Lagarias et al. has been used [29]. This method is implemented in MATLAB software with the fminsearch algorithm, which finds the minimum of the unconstrained multivariable function using the derivative-free method [30]. In order to find the best possible parameters, each simulation of the achromatic system has been repeated with different random seeds at least 1000 times. In Table 1, the optimal thicknesses and azimuths of the waveplates obtained for each achromatic configuration are shown. In particular, for the spectral range 400–1000 nm, the best result, $AcD = 0.038^\circ$, is achieved for the system with four waveplates, and $d_1 = 30.7 \mu m$, $d_2 = 92.1 \mu m$, $d_3 = 30.7 \mu m$, $d_4 = 46.0 \mu m$, $\phi_2 = 90.0^\circ$, $\phi_3 = 35.3^\circ$, and $\phi_4 = 87.7^\circ$, while for the configurations of the three and two waveplates are $AcD = 0.28^\circ$ and $AcD = 3.67^\circ$, respectively. Note that the order of the wave plates of the system is given by the matrix product, Eq. (1).

Table 1. Optimized parameters for the achromatic systems with $N = 2, 3$, and $4$ waveplates and two different wavelength range$^a$

<table>
<thead>
<tr>
<th>$N$</th>
<th>400–1000 nm</th>
<th>500–700 nm</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>$d_1 = 15.7 \mu m$</td>
<td>$d_1 = 31.0 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$d_2 = 31.2 \mu m$</td>
<td>$d_2 = 16.0 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$\phi_2 = 54.1^\circ$</td>
<td>$\phi_2 = 59.1^\circ$</td>
</tr>
<tr>
<td></td>
<td>$AcD = 2.07^\circ$</td>
<td>$AcD = 0.20^\circ$</td>
</tr>
<tr>
<td></td>
<td>$f_{\lambda=1000}^{2} = 19.74^\circ$</td>
<td>$f_{\lambda=700}^{2} = 1.07^\circ$</td>
</tr>
<tr>
<td>3</td>
<td>$d_1 = 15.4 \mu m$</td>
<td>$d_1 = 63.8 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$d_2 = 61.8 \mu m$</td>
<td>$d_2 = 95.7 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$d_3 = 30.9 \mu m$</td>
<td>$d_3 = 15.9 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$\phi_3 = 69.6^\circ$</td>
<td>$\phi_3 = 86.0^\circ$</td>
</tr>
<tr>
<td></td>
<td>$\phi_4 = 2.5^\circ$</td>
<td>$\phi_4 = 34.5^\circ$</td>
</tr>
<tr>
<td></td>
<td>$AcD = 0.28^\circ$</td>
<td>$AcD = 0.0018^\circ$</td>
</tr>
<tr>
<td></td>
<td>$f_{\lambda=1000}^{3} = 1.07^\circ$</td>
<td>$f_{\lambda=700}^{3} = 0.0013^\circ$</td>
</tr>
<tr>
<td>4</td>
<td>$d_1 = 30.7 \mu m$</td>
<td>$d_1 = 275.3 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$d_2 = 92.1 \mu m$</td>
<td>$d_2 = 212.3 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$d_3 = 30.7 \mu m$</td>
<td>$d_3 = 94.4 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$d_4 = 46.0 \mu m$</td>
<td>$d_4 = 15.7 \mu m$</td>
</tr>
<tr>
<td></td>
<td>$\phi_2 = 109.4^\circ$</td>
<td>$\phi_4 = 90.0^\circ$</td>
</tr>
<tr>
<td></td>
<td>$\phi_3 = 35.3^\circ$</td>
<td>$\phi_4 = 86.0^\circ$</td>
</tr>
<tr>
<td></td>
<td>$\phi_4 = 87.7^\circ$</td>
<td>$\phi_4 = 34.5^\circ$</td>
</tr>
<tr>
<td></td>
<td>$AcD = 0.030^\circ$</td>
<td>$AcD = 0.0015^\circ$</td>
</tr>
<tr>
<td></td>
<td>$f_{\lambda=1000}^{4} = 0.22^\circ$</td>
<td>$f_{\lambda=700}^{4} = 0.0096^\circ$</td>
</tr>
</tbody>
</table>

$^a$ $\phi_2$, $\phi_3$, and $\phi_4$ are the thickness and the azimuth of the $j$ waveplate. $AcD$ is the achromatism degree of the optimized configuration and $f_{\lambda}^N$ is the maximum fluctuation of the overall retardation $\Delta$. $\phi_1 = 0^\circ$ is the reference axis and the order of the wave plates of the system is given by the matrix product, Eq. (1).
on the space requirements of the system. These results represent an improvement of two orders of magnitude over previous works [21–23].

4. STABILITY OF AcD

Another important aspect to consider is the tolerances of the achromatic systems obtained in the previous section when the wavelength range is different from the spectral range of the design. Therefore, in this section, the stability of the AcD using the optimal parameters is discussed for higher intervals of wavelengths. Since \(|\Delta - \Delta_0|^2 g(\lambda) \geq 0\), then AcD \geq 0 for all \(\lambda\), and as a consequence, when \(\Omega_1\) and \(\Omega_2\) are two spectral intervals such as \(\Omega_1 \subset \Omega_2\), then \(AcD(\vec{d}, \vec{\phi})_{\Omega_1} \leq AcD(\vec{d}, \vec{\phi})_{\Omega_2}\). If \(c_1\) is the center of the interval \(\Omega_1\) and \(r_1\) its radio, i.e., \(\Omega_1 = [c_1 - r_1, c_1 + r_1]\), then the stability of AcD can be analyzed by taking higher intervals, \([c_1 - r_1 - \varepsilon, c_1 + r_1 + \varepsilon]\), and plotting the AcD in terms of \(\varepsilon\), \(\varepsilon\) being the extra radio of the higher intervals. This property has been verified in both spectral ranges. In the first one, \(\Omega_1 = [500, 700]\), since

\[\Omega_2 = [300, 900]\], and in the second one, \(\Omega'_1 = [400, 1000]\) and \(\Omega'_2 = [300, 1100]\); also, \(\varepsilon = 200\) nm and \(\varepsilon = 100\) nm, respectively. In Fig. 3, the stabilities for both cases are shown. When the spectral range is \(\Omega_1 = [500, 700]\), the stability of the systems with \(N = 3\) (dashed red line) and \(N = 4\) (dashed green line) are quite similar. In fact, for \(\varepsilon \leq 20\) nm, both stabilities are equal, whereas for \(\varepsilon > 20\) nm, the stability for \(N = 4\) is the highest. It is the maximum difference between the global maximum of both functions, 0.54°. Unlike the previous range, when the spectral range is \(\Omega'_1 = [400, 1000]\), the configuration with \(N = 4\) is always the most stable: it is \(AcD < 1.6°\) for \(\varepsilon < 10\) nm.

5. CONCLUSIONS

In this work, superachromatic quarter-wave retarders in a broad spectral range have been designed by means of an arbitrary number of quartz waveplates. The thicknesses and azimuths of the waveplates are obtained by optimizing the achromatism...
degree, \( \alpha \cdot D \). As an example, this optimization has been carried out for a set of waveplates made of quartz in two spectral ranges, 400–1000 nm and 500–700 nm, for a plane spectrum. The best simulated achromatic configurations are obtained when the system consists of four waveplates in both spectral ranges, with a maximum fluctuation of the overall retardation \( \Delta \) in the aforementioned spectral ranges of \( f_{4}^{400-1000} = 0.22^\circ \) and \( f_{4}^{500-700} = 0.0096^\circ \), respectively. These values represent remarkable results in superachromatic configurations inside those spectral ranges. In addition, the stability of the achromatic behavior of the configuration has been analyzed for higher intervals of wavelengths in both spectral ranges. The stability grows when the number of waveplates is increased. In particular, the configurations with \( N = 4 \) waveplates represent a remarkable result in both achromatic retardation and stability.

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**REFERENCES**


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