

Chromatography A

Elsevier Editorial System(tm) for Journal of
Manuscript Draft

Manuscript Number: JCA-17-573R2

Title: Determination of ibuprofen enantiomers in breast milk using
vortex-assisted matrix solid-phase dispersion and direct chiral liquid
chromatography

Article Type: Full length article

Keywords: matrix solid-phase dispersion, vortex, ibuprofen, enantiomers,
breast milk, direct chiral liquid chromatography

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Highlights

- A vortex assisted MSPD method for ibuprofen enantiomer extraction from breast milk
- Factorial design with desirability functions was used for optimization of extraction
- Experimental conditions to keep enantiomeric fraction and resolution were achieved
- Enantiomeric fractions between 0.3 and 0.5 were estimated in breast milk samples

1 **Determination of ibuprofen enantiomers in breast milk using vortex-assisted**
2 **matrix solid-phase dispersion and direct chiral liquid chromatography**

3
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7
8 **Abstract**

9 A mixture of β -cyclodextrin (β -CD) and primary and secondary amine (PSA) sorbents
10 was employed for the extraction and quantification of ibuprofen enantiomers from
11 human breast milk, combining a vortex-assisted matrix solid-phase dispersion method
12 (MSPD) and direct chiral liquid chromatography (CLC) with ultraviolet detection (UV).
13 The MSPD sample preparation procedure was optimized focusing on both the type and
14 amount of dispersion/sorption sorbents and the nature of the elution solvent, in order to
15 obtain acceptable recoveries and avoiding enantiomer conversion. These MSPD
16 parameters were optimized with the aid of an experimental design approach. Hence, a
17 factorial design was used for identification of the main variables affecting the extraction
18 process of ibuprofen enantiomers. Under optimum selected conditions, MSPD
19 combined with direct CLC-UV was successfully applied for ibuprofen enantiomeric
20 determination in breast milk at enantiomer levels between 0.15 and 6.0 $\mu\text{g}\cdot\text{g}^{-1}$. The
21 proposed analytical method also provided good repeatability, with relative standard
22 deviations of 6.4 % and 8.3 % for the intra-day and inter-day precision, respectively.

23
24 **Keywords:** matrix solid-phase dispersion, vortex, ibuprofen, enantiomers, breast milk,
25 direct chiral liquid chromatography.

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35 **1. Introduction**

36 Ibuprofen (IB), (*R,S*)-2-(4-isobutylphenyl)propionic acid, is a non-steroidal anti-
37 inflammatory drug (NSAID) commercialized as racemic mixture with an annual global
38 production reported in gigagrams [1]. However, its anti-inflammatory action is mainly
39 associated with the (+)-(*S*)-enantiomer. Ibuprofen undergoes stereoselective
40 metabolism, resulting in stereoselective pharmacokinetics parameters, with higher
41 plasma and urinary concentrations for the (+)-(*S*)-isomer [2].

42 The main difficulties in analyzing non-steroidal anti-inflammatory drugs, such as
43 ibuprofen, in food and biological samples are due to the tight non-covalent interactions
44 established with matrix proteins and the amount of occurring fatty material. Several
45 strategies have been used to extract NSAIDs depending on determination technique; for
46 liquid chromatography separation of NSAIDs in bovine milk and muscle tissue the
47 extraction procedure included **deproteinization**/extraction with organic solvent and solid
48 phase extraction (SPE) clean-up on OASIS[®] [poly(*N*-vinylpyrrolidone-divinylbenzene)
49 cartridges [3]. By gas chromatography (GC) separation technique, solid phase
50 microextraction (SPME) and derivatization to ethyl esters was used to determine
51 NSAIDs in bovine milk [4]. Azzouz et al. have also determined pharmacologically
52 active substances, including IB, in cow, goat and human breast milk by GC with mass
53 spectrometry (MS) detection. After milk **deproteinization**, sample enrichment and clean-
54 up was done by continuous SPE using the OASIS[®] sorbent [5].

55 Like other analytical methods, traditional SPME and SPE have some drawbacks. SPME
56 includes high time consumption, fiber breakage, stripping of coatings, low operating
57 temperature and instability. On the other hand, SPE is one of the most commonly used
58 clean-up techniques, but it **involves** several steps and requires **longer** time and **higher**
59 organic solvent volumes than other modern techniques recently reported. To overcome
60 these drawbacks, methods such as dispersive solid-phase extraction (DSPE) have been
61 developed. This rapid and simple technique was proposed by Anastassiades et al. for
62 food and environmental samples, which was included as a novel clean-up procedure for
63 the QuEChERS (Quick, Easy, Cheap, Effective, Rugged and Safe) technique [6]. DSPE
64 is based on the addition of the sorbent material into an extract aliquot to remove the
65 matrix interferences, which is then separated from the extract bulk by centrifugation.
66 Thus, DSPE avoids passing the extract through SPE columns or cartridges, using
67 smaller quantities of both sorbent and solvents and saving time and labor.

68 Other extraction methods such as magnetic solid phase extraction (MSPE) and matrix
69 solid phase dispersion (MSPD) have also been described to avoid mentioned
70 drawbacks. MSPE has received considerable attention because of its rapid, effective and
71 unique mechanism of solid-liquid separation under a magnetic field. This means that the
72 magnetic supports tagged with the analytes can be isolated from large volumes of
73 sample solutions by a magnet, avoiding other steps such as centrifugation or filtration
74 [7, 8]. Thus, Ghorbani et al. have employed ultrasound-assisted MSPE with LC for
75 microextraction of ibuprofen and naproxen from cow milk, human urine, river water
76 and well water [9]. Four NSAIDs, included ibuprofen, have been determined too by
77 MSPE followed by LC with UV detection in wastewater effluents [8]. Other authors
78 have reported the excellent extraction performance of a β -cyclodextrin polymer for
79 MSPE, due to its ability to bind selectively organic molecules into its hydrophobic
80 cavity and to form stable host-guest inclusion complexes [7].

81 On the other hand, MSPD is an extraction process based on the dispersion of solid
82 adsorbent in the sample. It was developed by Barker et al. for the isolation of drugs
83 from bovine muscle [10], and resulted in a useful tool for the residue extraction from
84 solid, semi-solid, viscous, and mainly proteinaceous and fatty biological matrices [11-
85 16]. Although MSPD was initially developed for extracting solid samples, now it is
86 applied to viscous and complex samples such as milk [16]. MSPD is simple, faster than
87 SPE and it does not require specific equipment and extraction conditions (room
88 temperature and atmospheric pressure) to preserve analytes from degradation and
89 denaturation [2, 15-16].

90 Despite the cited advantages, MSPE and; specially, MSPD sample pretreatment are not
91 commonly used for determination of isomers in general or enantiomers in particular.
92 Characterization and determination of isomers from different honeysuckle samples was
93 carried out using trace MSPD with a β -cyclodextrin [17], and Zhan et al. determined
94 enantiomers of organochlorine pollutants in oil seeds using n-hexane/dichloromethane
95 as the eluting solvent (the eluent was evaporated with nitrogen at 30 °C and the residue
96 was re-dissolved in isooctane before CG determination with electron capture detection
97 using a chiral column) [11]. In general, special attention was paid to compatibility
98 between sample preparation and chiral separation in order to get appropriate
99 enantioresolution [18-20].

100 Several chiral stationary phases (CSPs) are available for ibuprofen enantioseparation by
101 liquid chromatography (LC). Stationary phases of phenylcarbamates of amylose have

102 been employed in normal phase mode using hexane-isopropanol-trifluoroacetic acid
103 mixtures as the mobile phase, modified with a solution of ammonium acetate in
104 methanol before entering into the electrospray interface of the mass spectrometry
105 system [21]. Vancomycin antibiotic stationary phases have also been used for the
106 separation of ibuprofen enantiomers using methanol modified with 4 mM ammonium
107 acetate (NH₄Ac) as the mobile phase [22]. A stationary phase based on (*R*)-1-naphthyl-
108 glycine 3,5-dinitrobenzoic acid was used for separation of ibuprofen, ketoprofen and
109 naproxen enantiomers in wastewater using a mobile phase based on 90% (v)
110 tetrahydrofuran and 10% (v) ammonium acetate in methanol [23]. In addition, the
111 enantiomeric separation of ibuprofen has been achieved using a protein-based α -acid
112 glycoprotein (AGP) stationary phase [24, 25], which offers some advantages such as the
113 use of aqueous mobile phases.

114 In this work, we report the development of a vortex assisted MSPD method for the
115 extraction of ibuprofen enantiomers from breast milk, and its determination by direct
116 chiral LC using an α -acid glycoprotein based CSP. The effect of several experimental
117 parameters, such as sorbent type, dispersant amount and nature of extraction solvent,
118 were optimized to obtain the maximum recovery for each enantiomer while maintaining
119 the enantioresolution and the enantiomeric fraction (EF) value at 0.5, typical for racemic
120 mixtures. Different sorbents were selected from preliminary experiments, and the
121 adequate sorbent amounts for the MSPD extraction of ibuprofen enantiomers were
122 optimized by experimental design.

123 To the best of our knowledge, the combination of vortex enhanced MSPD and chiral LC
124 is introduced for the first time in this work as an efficient method for extraction of
125 ibuprofen enantiomers from breast milk samples. Only two studies reported elsewhere
126 have determined IB in human milk from lactating women, but (*R*)- and (*S*)-IB are not
127 distinguished. The first one is a pharmacokinetic study [26] and it has been taken as a
128 reference for establishing sample spiked levels. The other one has determined IB by
129 continuous SPE followed by GC-MS (5).

130

131 **2. Material and methods**

132 **2.1. Reagents and materials**

133 All reagents and solvents were of analytical grade, and purified water from a Milli-Q
134 system was used (Millipore, Bedford, MA, USA). Methanol (MeOH) and 2-propanol of
135 gradient-HPLC grade were supplied by Scharlab (Barcelona, Spain). Sodium sulphate

136 was supplied by Probus (Badalona, Spain), Florisil[®] (magnesium silicate, 60-100 mesh)
137 was purchased from Carlo Erba Reagents (Sabadell, Spain), Discovery[®] DSC-18
138 polymerically bonded octadecyl endcapped (70 Å pore size), Discovery[®] DSC-SAX
139 polymerically bonded quaternary amine, Discovery[®] DSC-WCX polymerically bonded
140 ethylenediamine triacetic acid, diatomaceous earth, primary and secondary amine
141 (PSA)-bonded silica were provided by Supelco (Bellfonte, PA, USA). Chirobiotic[™] T
142 (teicoplanin) (5 µm) was purchased from Advanced Separation Technologies Inc.
143 (Whippany, NJ, USA); α- and β- cyclodextrin were obtained from Serva
144 Feinbiochemica (Heidelberg, Germany).
145 The target analyte (*R,S*)-2-(4-(2-methylpropyl)phenyl)propanoic acid (*rac*-IB, 98%
146 pure) and (*S*)-2-(4-(2-methylpropyl)phenyl)propanoic acid (*S*-IB, 99% pure) were
147 supplied by Sigma-Aldrich (St. Louis, MO, USA).
148 Analyte stock solutions (300 mg L⁻¹) were prepared in methanol and stored in the dark
149 at 4 °C for three months maximum. Fresh working standard solutions were prepared by
150 suitable dilution of stock solutions as required. In order to prevent the possible analyte
151 degradation, working solutions were daily prepared.

152

153 **2.2. Equipment**

154 The chiral chromatographic separation was made using α₁-acid glycoprotein Chiral-
155 AGP[™] column (100 x 3.0 mm, 5 µm) supplied by Chrom-Tech (Cheshire, U.K.) in a
156 HPLC chromatograph consisting of an injection valve with a 20 µL sample loop
157 (Rheodyne, Cotati, CA, USA), a gradient pump 125 S Solvent Module System Gold
158 (Beckman, Fullerton, CA, USA) and a Beckman UV 166 Detector System Gold (11 µL,
159 1 cm pathlength), both interfaced to a computer equipped with a Gold Nouveau
160 Chromatography Workstation Software (v 1.6) for chromatographic data processing.
161 MSPD of ibuprofen from milk samples was carried out by using an ultrasound bath
162 provided by P-Selecta and a vortex mixer from VELP Scientifica (Usmate, Italy). An
163 Unicen centrifuge model 21 supplied by Ortoalresa (Madrid, Spain) was used for
164 centrifugation of milk extracts.

165

166 **2.3. Assisted MSPD procedure**

167 Half a gram of milk, 0.30 g diatomaceous earth, 0.30 g Na₂SO₄, 0.26 g (PSA)-bonded
168 silica and 0.021 g β-cyclodextrin were thoroughly grinded by triplicate in a porcelain

169 mortar for 5 min. The resulting homogeneous paste was transferred to a centrifuge glass
170 tube, and 2 mL of MeOH were added. The tube was shaken by vortex for 1 min and the
171 obtained suspension was centrifuged during 15 min at 2963 g. The extract was then
172 evaporated to dryness under gentle nitrogen stream, and reconstituted with 0.5 mL of
173 the LC mobile phase before chromatographic determination.

174 The optimization study of MSPD was done by using a factorial experimental design;
175 four factors and two levels with two blocks with a total of 32 experiments. To obtain the
176 response function, Na₂SO₄ (0.3-0.7 g), diatomaceous earth (0.15-0.35 g), (PSA)-bonded
177 silica (0.15-0.35 g) and β-cyclodextrin (15-35 mg) were studied at two levels each. All
178 the experiments were carried out using 0.50 g of milk spiked with 100 μL of 3.5 mg·L⁻¹
179 *rac*-IB solution. The order of the experiment was fully randomized. Responses studied
180 were expressed as enantiomer resolution (*R_s*), enantiomeric fraction (*EF*) and
181 chromatographic peak area of each enantiomer. The chemometric method used to
182 explore data was response surface analysis. Multiple response analyses (MRA) were
183 performed to determine the combination of experimental factors which simultaneously
184 optimize experimental responses. Data analysis was done by employing the software
185 package Statgraphics Centurion XVI (StatPoint Technologies Inc., Warrenton, VA,
186 USA).

187

188 **2.4. Enantiomeric determination of ibuprofen by LC-UV**

189 Direct chiral separation of ibuprofen was accomplished by isocratic elution using a
190 mixture of 2-propanol and 20 mM phosphate buffer pH 5.5 (0.2:99.8 v/v) as mobile
191 phase. Flow rate was set to 0.50 mL min⁻¹ and UV detection was done at 230 nm. The
192 optimization study of ibuprofen chiral separation is described elsewhere [25].

193

194 **2.5. Analysis of milk samples**

195 Human female milk samples were collected from an informed volunteer between
196 September 16, 2014 and April 25, 2015. Samples were frozen at -20 °C and stored in the
197 dark until analysis. Before spiked experiments, breast milk was analysed in order to
198 verify any detectable amount of ibuprofen enantiomers. Milk samples (0.50 g) were
199 spiked with racemic ibuprofen in the concentration range found in other studies [26],
200 between 0.20 and 2.0 μg·g⁻¹ (*rac*)-IB. To study the conversion of (*R*)-IB to (*S*)-IB [27],
201 several concentrations of both enantiomers were taking into account. However, only
202 chemical standards of pure (*S*)-IB were commercially available. Consequently, the IB

203 racemate was spiked with the (*S*)-isomer. Mixtures of (*rac*)-IB/(*S*)-IB were analyzed by
204 direct chiral LC at two levels of concentration (0.20/0.18 $\mu\text{g}\cdot\text{g}^{-1}$ and 0.35/0.20 $\mu\text{g}\cdot\text{g}^{-1}$).
205 Samples were prepared in triplicate in all studied conditions.

206 **3. Results and discussion**

207 **3.1. MSPD optimization**

208 With the aim to obtain the maximum extraction efficiency for each ibuprofen
209 enantiomer, several parameters were taking into account during optimization studies.
210 When *rac*-IB mixtures were analysed, EF values were maintained around 0.47 ± 0.02
211 [25].

212 The materials used as sorbents for retention or for clean-up purposes included non-
213 retentive supporting materials as diatomaceous earth, classical dispersants in MSPD
214 such as Florisil, or chemically bonded polymeric phases such as DSC-weak cation
215 exchanger (WCX) or DSC-strong anion exchanger (SAX). In order to improve the
216 adsorption/clean-up step of breast milk samples spiked with racemic ibuprofen, chiral
217 selectors (teicoplanin ChirobioticTM T, α - and β - cyclodextrin) or materials used in
218 QuEChERS extraction methods to remove lipids, such as (PSA)-bonded silica, were
219 evaluated in the MSPD optimization study.

220 Sonication or vortex shaking followed by centrifugation were evaluated as alternative to
221 the conventional solid phase extraction elution step, which implies the filling and
222 packing of a SPE cartridge with the mixture of sorbents.

223

224 *3.1.1. Effect of sorbent and elution solvent*

225 All experimental studies were carried out by adding 100 μL of the 300 $\text{mg}\cdot\text{L}^{-1}$ *rac*-IB
226 solution to 0.50 g of breast milk. Spiked samples were blended with amounts between
227 0.2 and 0.6 of Na_2SO_4 , used as desiccant, 0.2-0.3 g of Florisil, DSC18, DSC-WCX,
228 DSC-SAX or diatomaceous earth, used as dispersants, 0.2-0.3 g of (PSA)-bonded silica
229 and/or 20-30 mg of chiral selectors, teicoplanin ChirobioticTM T, α - and β - cyclodextrin,
230 used for clean-up and selective adsorption. During the study, it was observed that the
231 absence of Na_2SO_4 caused an adverse effect on the extraction efficiency, probably due
232 to the absorption of the sample water into the solid phase (dispersant/sorbent).

233 The obtained results in terms of recovery and enantiomeric fraction are shown in Figure
234 1 . The highest recovery for both IB enantiomers were obtained when sodium sulphate,
235 PSA-bonded silica, diatomaceous earth and cyclodextrin, were used. It was observed
236 that the presence of small amounts of the β -cyclodextrin chiral selector promoted

237 diverse interactions and hence the adsorption of both enantiomers, with the resulting
238 improvement in recoveries. Cyclodextrins (CDs) are naturally chiral molecules based on
239 cyclic oligosaccharides composed of D-glucose units that are linked by $\alpha(1,4)$ -
240 glucosidic bonds. CDs have the shape of a torus with a hydrophobic interior cavity and
241 a hydrophilic outside, the cavity size being small for α -CD and large for γ -CD. As a
242 consequence, in addition to secondary interactions, hydrogen bonding or dipole-dipole
243 interactions with the hydroxyl groups, β -CD, compared to α -CD and teicoplanin chiral
244 selectors, has the specific shape and the appropriate cavity size to form inclusion
245 complexes with the IB enantiomers.

246 Regarding EF (Figure 1B), values in the range 0.43-0.54 were observed in all
247 experimental conditions, except when DSC-weak cation exchanger (WCX) combined
248 with PSA-bonded silica and sodium sulphate were used (Figure 1B(e)). As can be seen
249 in Figure 1A(e), very low recoveries were obtained for the (*S*)-IB enantiomer under
250 these conditions, producing a great deviation of the theoretical EF value specified for
251 racemic mixtures.

252 On the other hand, methanol (MeOH), methanol acidified with formic acid (0.8%, v)
253 and acetonitrile were used as elution solvent. The elution pH is one of the most critical
254 parameters that could affect the desorption process. Poor recoveries (lower than 30%)
255 were obtained when mixtures of methanol with formic acid were used. Extraction with
256 methanol produced higher recoveries than acetonitrile due to its higher polarity.
257 Regarding methanol elution volumes, recoveries achieved with 2.0 or 5.0 mL were very
258 similar and thus, 2.0 mL of MeOH were used for further studies.

259 **Therefore**, sodium sulphate, β -cyclodextrin, PSA-bonded silica, diatomaceous earth and
260 methanol were selected taking into account recovery and EF values, and were used in
261 the following experiments.

262

263 3.1.2. Grinding time

264 The grinding time has influence on the interaction between the dispersant and the
265 sample matrix and then could affect the extraction efficiency. The grinding time was
266 evaluated in the range 1-10 min while keeping the rest of experimental conditions
267 constant. Grinding for 1 or 2 min led to an apparently homogeneous mixture, but a poor
268 extraction yield for both IB enantiomers was obtained. Prolonged grinding times, higher
269 than 5 min, did not increase the recoveries significantly. Therefore, 5 min was selected
270 as the optimum time for the grinding step.

271

272 3.1.3. Optimization of assisted MSPD

273 Sonication or vortex-assisted shaking were studied as an alternative to the conventional
274 SPE elution step. After dispersion of the breast milk sample in a porcelain mortar, the
275 resulting homogeneous paste was placed in a centrifuge glass tube with 2 mL of
276 methanol. The tube containing the methanolic suspension was subjected to sonication or
277 vortex shaking for a period of time between 1 and 5 min. Recoveries in the range 15-
278 17% were obtained when an ultrasound bath was used. By contrast, the vortex assisted
279 MSPD procedure produced the highest recoveries. No differences were observed on the
280 recoveries when vortex shaking was done for 1 or 5 min, and consequently, a vortex
281 time of 1 min was used in the following studies.

282

283 3.1.4. Experimental design optimization

284 Once the nature of the dispersant/sorbent and the elution solvent were selected, a
285 factorial experimental design was planned to optimize the amounts of both desiccant
286 and solid sorbents (section 2.3). This study was performed to obtain the best conditions
287 that yielded high recoveries for each enantiomer, and to evaluate the chromatographic
288 chiral separation quality in terms of enantioresolution (Rs) and enantiomeric fraction
289 (EF). Breast milk samples were spiked with *rac*-IB at a concentration level of 0.7 μg
290 g^{-1} . Since to co-extraction of endogenous matter might produce losses of resolution
291 affecting the efficiency of chromatography separation [20], two responses variables, Rs
292 and EF, were evaluated. Enantioresolution could indicate the chromatographic chiral
293 separation quality, while enantiomeric fraction could show the integrity of the IB
294 racemic mixture when it is subjected to the MSPD procedure (due to chiral interactions
295 changes in enantiomeric composition may occur).

296 After thirty two MSPD experiments were done, analysis of the factorial design allowed
297 estimating the most important factors from those potentially influencing the considered
298 responses, as well as the interaction effects between the experimental factors. As can be
299 seen in the Pareto's diagram (Figure 2), the most important effects to maintain EF
300 around 0.50 (theoretical value for a racemic mixture) were PSA, sodium sulphate and
301 the interaction of sodium sulphate with both diatomaceous earth and β -cyclodextrin.
302 High amounts of sodium sulphate decreased EF values, while the interaction between
303 sodium sulphate and β -cyclodextrin maintained EF at a value around 0.50. On the other
304 hand, it should be noticed that the highest amount of PSA helps to reduce amount of fat

305 available for extraction into methanol (the human fat breast milk concentration is
306 around 3.2 g per 100 mL [26]).

307 As can be observed in the estimated normalized response surface (Figure 3), variation of
308 enantioresolution was more strongly influenced by diatomaceous earth and PSA than by
309 sodium sulphate and β -cyclodextrin. For multiple response analysis, the optimization
310 criterion was maintaining EF in 0.47 ± 0.02 with the maximum recovery of each
311 enantiomer and an acceptable resolution. In table 1, the desirability function for each
312 studied response, as well as the predicted and experimental obtained values under
313 optimized conditions, are presented. The statistical analysis showed that there were no
314 significant differences between experimental and predicted results at the confidence
315 level of 95%. Accordingly, the optimum conditions selected for the vortex assisted
316 MSPD were 0.30 g diatomaceous earth, 0.30 g Na_2SO_4 , 0.26 g (PSA)-bonded silica and
317 21 mg β -cyclodextrin.

318

319 **3.2. Performance of the MSPD-chiral LC method**

320 Feasibility of the chiral direct LC method combined with vortex assisted-MSPD
321 extraction method was established by spiking breast milk extracts free of *rac*-IB,
322 studying **limit of detection** (LOD) and **limit of quantitation** (LOQ), linearity range and
323 precision. The main quality parameters of the developed analytical method are
324 summarized in Table 2.

325

326 *3.2.1. Limits of detection and quantitation*

327 LODs and LOQs were estimated for each enantiomer as 3.3 SD/S and 10 SD/S
328 respectively, where the standard deviation (SD) of the response was determined based
329 on the residual SD of a regression line built around LOQ, and S is the slope of this
330 calibration.

331

332 *3.2.2. Linearity range*

333 Calibration curves (n=8) were obtained by performing a linear least squares regression
334 based on the spiked breast milk extracts, by plotting the peak area values against the IB
335 enantiomer concentrations, which were varied from 0.14 to $6.0 \mu\text{g}\cdot\text{g}^{-1}$. Excellent
336 linearity was achieved within the studied concentration range. **Correlation coefficients**
337 **were between 0.995 and 0.993. Square values of the Pearson correlation coefficient**
338 **were 0.987 for (*S*)-IB and 0.991 for (*R*)-IB. These R-squared values indicated that the**

339 residuals of the regression had a variance 98.7% or 99.1% smaller than the variance of
340 the response. Accordingly, 98.7% and 99.1% of the variance of the response was
341 explained by the regression, and 1.3% or 0.9 % of this variance was left over in the
342 residuals.

343

344 3.2.3. Precision

345 Instrumental precision was verified as intra- and inter-day repeatability. It was
346 expressed as relative standard deviation (RSD, %) and evaluated in terms of peak area
347 of each enantiomer at a fixed enantiomer concentration. Intra-day precision was
348 calculated from three consecutive injections on the same day (n=3) and inter-day
349 variation from the injections done during three successive days (three replicates each
350 day, N=9). Acceptable and similar RSD values were estimated for intra- and inter-day
351 injections, showing the performance and satisfactory repeatability of the proposed
352 method in spiked breast milk.

353

354 3.2.4. Accuracy

355 The accuracy of the MSPD-chiral LC method was reported as percent recovery.
356 Previous analysis demonstrated that analysed samples did not contain any IB
357 enantiomers at the concentration levels of the method LODs. (*rac*)-IB (amounts
358 between 0.20 $\mu\text{g}\cdot\text{g}^{-1}$ and 2.0 $\mu\text{g}\cdot\text{g}^{-1}$) were added to 0.50 g of sample to obtain a final
359 concentration of those found in pharmacokinetics studies of ibuprofen in human mature
360 milk [26]. In order to obtain mixtures where concentration of the active IB enantiomer,
361 (*S*)-IB, is higher than (*R*)-IB, solutions containing known amounts of (*rac*)-IB were
362 spiked with pure (*S*)-IB (0.20/0.18 $\mu\text{g}\cdot\text{g}^{-1}$ and 0.35/0.20 $\mu\text{g}\cdot\text{g}^{-1}$, for *rac*-IB/(*S*)-IB).
363 Recoveries and EF values were determined by analysis of the spiked milk samples and
364 the results are included in Table 3. In general, high recoveries between 71 and 88% with
365 good precision, between 4 and 6%, were obtained all over the spiked ranges and (*R*)/(*S*)
366 enantiomeric ratios evaluated, demonstrating the applicability of the developed
367 analytical method for a complicated matrix like human breast milk, with minimal
368 sample preparation. As can be observed in Figure 4, the peak of endogenous matter at
369 the beginning of the chromatogram did not overlap the first enantiomer eluted.

370

371 3.3. Comparison with different methods for milk analysis

372 As discussed in introduction section, the proposed methods for the IB determination in
373 milk from lactating women are very scarce. Other studies reported elsewhere have
374 determined NSAIDs, including ibuprofen, in cow and bovine milk samples using GC or
375 LC (3-5, 9). However, these studies have not distinguished between (*S*)-IB and (*R*)-IB.
376 As a result, analytical parameters such as LOD and LOQ are **very** difficult to compare if
377 they are not referred to IB enantiomers, and especially, if the determination technique **is**
378 **not the same and the matrix is not breast milk in all of them.**

379 Azzouz et al. have determined ibuprofen in human breast milk by continuous SPE
380 followed GC-MS. After **deproteinization** of the milk (5 g) with acetonitrile, sample
381 enrichment and clean-up was done by SPE using the Oasis[®] sorbent. However, the high
382 content of acetonitrile in the aqueous sample dramatically reduced the sorption of
383 analytes. Thus, evaporation and reconstitution of the sample before introduction into the
384 continuous SPE system was required. In addition, a derivatization step was necessary
385 prior to GC determination increasing the experimental effort (5).

386 Table 4 includes the comparison among the proposed method and other published ones
387 for various milk matrices. The **shown** values are not referred to IB enantiomers and
388 some of them have used different determination techniques. However, they evidence
389 that the developed vortex-assisted MSPD method fits other extraction procedures,
390 exhibiting the same order of precision and recovery. Compared to these methodologies,
391 the proposed method has the advantages of simplicity of operation, high speed, and very
392 low sample (0.5 g) and solid support consumption. **Moreover**, this extraction procedure
393 offers **additional** benefits such as the detection and quantitation of the
394 **pharmacologically** active (*S*)-IB without previous treatments (**deproteinization** and/or
395 derivatization).

396

397 **Conclusions**

398 A sensitive, selective and accurate method for extraction of IB enantiomers from breast
399 milk has been developed and fully validated. The optimized vortex-assisted MSPD
400 procedure, combined with direct chiral LC-UV detection, **has** provided a simple,
401 effective and reproducible method for rapid determination of (*S*)-IB and (*R*)-IB at the
402 low concentration levels usually found in human breast milk. A mixture of solid
403 sorbents was employed for the retention and clean-up by MSPD, **where** the β -
404 cyclodextrin chiral selector **showed** great adsorptive ability toward IB enantiomers.

405 Compared with other SPE extraction procedures described for milk samples, this
406 approach offers clear advantages such as lower consumption of sample, sorbents and
407 solvents. It also avoids the common problem of the clogging of the SPE columns or
408 cartridges as well as the problems related to breakthrough volumes. In addition, the **use**
409 of this methodology avoids previous steps in the sample preparation (eg. milk
410 **deproteinization** and/or removal of fatty material). Therefore, the method described
411 herein proposes a reliable, inexpensive and easy **way to** perform methodology that
412 provides satisfactory recoveries for both IB enantiomers at different concentrations and
413 different enantiomeric fractions.

414 On the other hand, a multivariate strategy was used to optimize the main variables
415 affecting IB extraction process. Experimental design resulted **to be** an effective tool for
416 modelling the raw extraction data and hence establishing or predicting changes in EF
417 values and recoveries at different experimental conditions applied in assisted MSPD,
418 with no need to perform additional laboratory experiments.

419

420 **Acknowledgements**

421 This work was funded by the Community of Madrid/ FEDER program (S2013/ABI-
422 3028, AVANSECAL-CM) and Ministry of Economy and Competitiveness (project
423 CTQ2014-54801-C2-1-R).

424

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Figure 1

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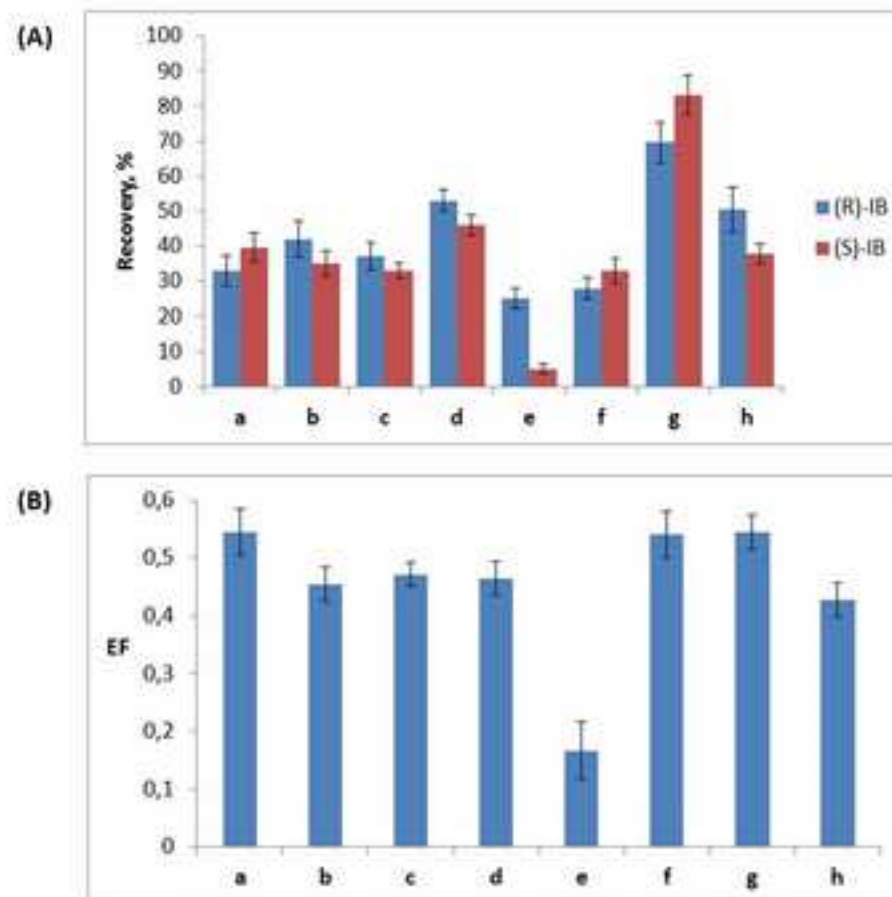


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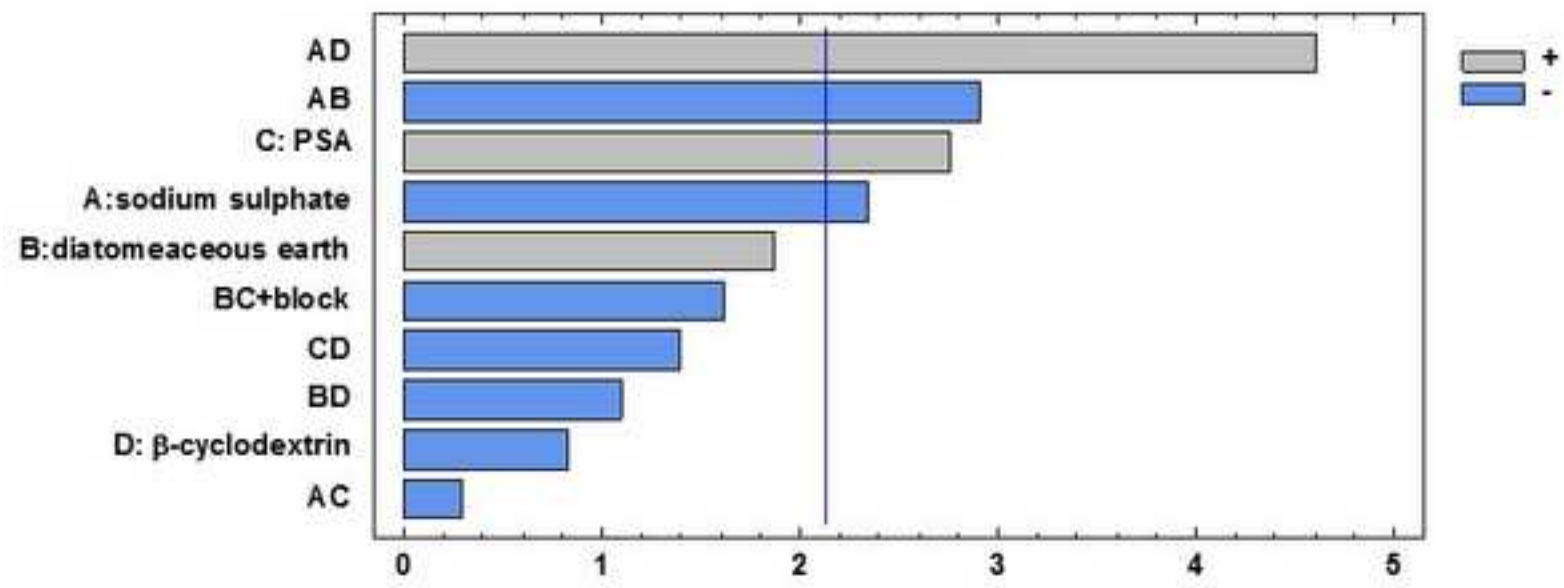


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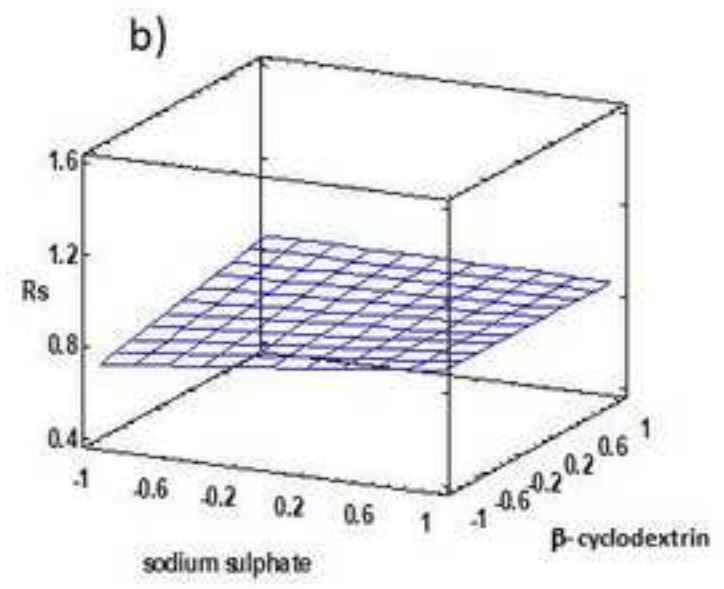
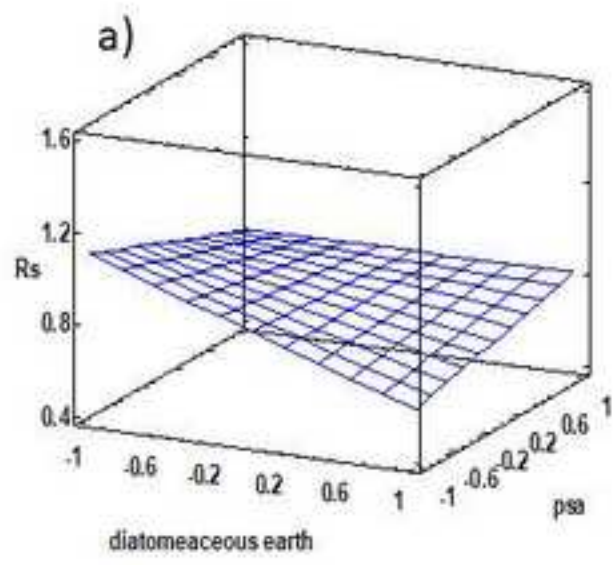


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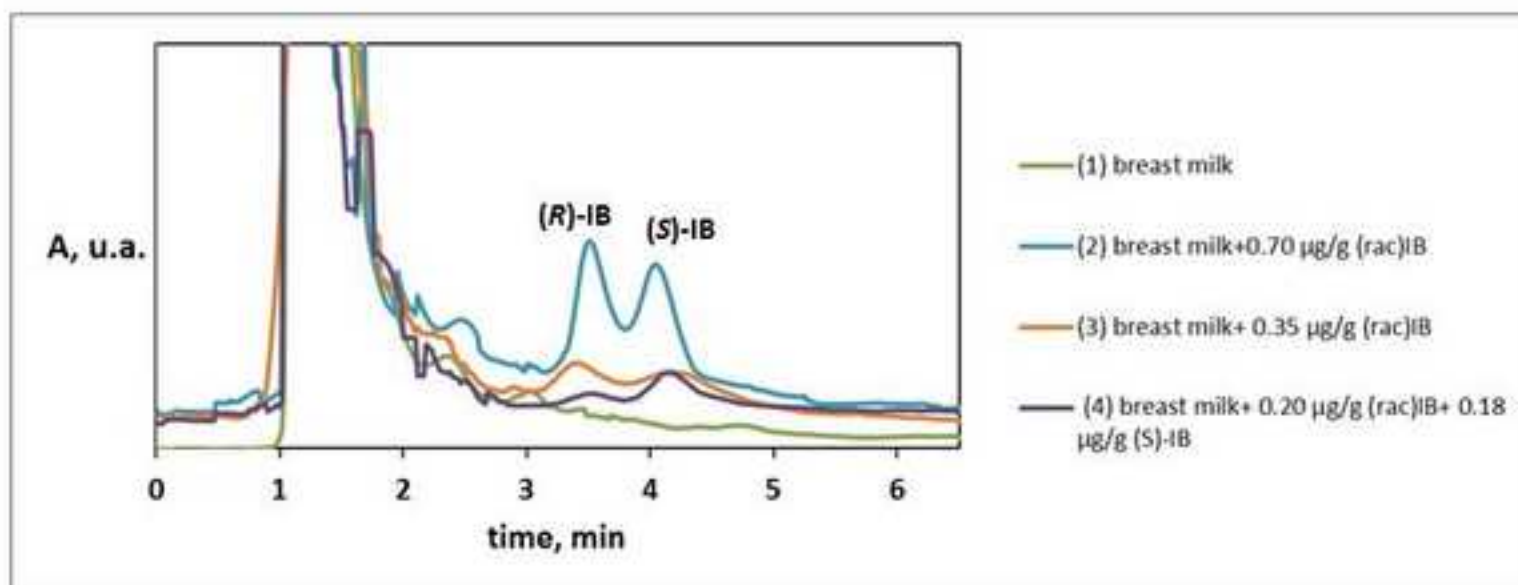


Figure captions

Figure 1. Enantiomer recoveries (A) and enantiomeric fractions obtained (B) using different solids in the dispersion/clean-up step of MSPD.

Extraction conditions: 0.5 g sample, 1 g solid support.

- (a) 0.5 g sodium sulphate and 0.5 g diatomaceous earth
- (b) 0.5 g sodium sulphate, 0.25 g diatomaceous earth and 0.25 g DSC-WCX
- (c) 0.5 g sodium sulphate, 0.25 g diatomaceous earth and 0.25 g DSC-SAX
- (d) 0.5 g sodium sulphate, 0.25 g diatomaceous earth and 0.25 g PSA-bonded silica
- (e) 0.5 g sodium sulphate, 0.25 g PSA-bonded silica and 0.25 g DSC-WCX
- (f) 0.5 g sodium sulphate, 0.25 g diatomaceous earth , 0.25 g PSA-bonded silica and 30 mg teicoplanin
- (g) 0.5 g sodium sulphate, 0.25 g diatomaceous earth , 0.25 g PSA-bonded silica and 30 mg β -cyclodextrin
- (h) 0.5 g sodium sulphate 0.25 g diatomaceous earth , 0.25 g PSA-bonded silica and 30 mg α -cyclodextrin

Error bars indicates RSD (%) (n=3)

Figure 2.-Pareto chart: Standardized effects of each factor studied over enantiomeric fraction. An effect that extends beyond the reference line is potentially important.

Figure 3. a) Estimated normalized response surface obtained for resolution (R_s) at different amounts of PSA-bonded silica and diatomaceous earth. (sodium sulphate = 0 and β -cyclodextrin = 0) b) Estimated normalized response surface obtained for resolution (R_s) at different amounts of sodium sulphate and β -cyclodextrin (PSA-bonded silica=0 diatomaceous earth=0)

Figure 4. Representative liquid chromatography (LC) chromatograms of: (1) non-spiked breast milk (2) chiral separation of ibuprofen (IB) enantiomers in breast milk after addition of $0.70 \mu\text{g g}^{-1}$ (*rac*)-IB (3) chiral separation of ibuprofen (IB) enantiomers in breast milk after addition of $0.35 \mu\text{g g}^{-1}$ (*rac*)-IB (4) chiral separation of ibuprofen (IB) enantiomers in breast milk after addition of $0.20 \mu\text{g g}^{-1}$ (*rac*)-IB and $0.18 \mu\text{g g}^{-1}$ (*S*)-IB.

Table 1. Optimization of the response variables evaluated by factorial experimental design.

<i>Response</i>	<i>Predicted</i>	<i>Desirability function</i>	<i>Obtained</i>
(S)-IB	85.7*	0.7258	85.3±5.9* ^a
(R)-IB	82.7*	0.8394	83.1±4.1* ^a
Rs	0.89	0.8660	0.91±0.05 ^a
EF	0.47	1.000	0.47±0.02 ^a

Optimized desirability = 0.8989

* recovery for a (*rac*)-IB concentration of 0.7 µg·g⁻¹, %^a

^a n=3

Table 2. Analytical characteristics obtained for ibuprofen enantiomers in breast milk extract spiked with (*rac*)-IB.

		(R)-IB	(S)-IB
Linearity range (n=8), $\mu\text{g}\cdot\text{g}^{-1}$		0.14 - 6.0	0.15 - 6.0
R-squared		0.991	0.987
Correlation coefficient		0.995	0.993
LOD, $\mu\text{g}\cdot\text{g}^{-1}$		0.042	0.045
LOQ, $\mu\text{g}\cdot\text{g}^{-1}$		0.14	0.15
Precision ^a (RSD, %)	Intra-day (n=3)	6.1	6.4
	Inter-day (N=9)	8.1	8.3

^a for a (*rac*)-IB concentration of $0.35 \mu\text{g}\cdot\text{g}^{-1}$

Table 3. Recoveries and enantiomeric fraction determined for ibuprofen enantiomers in spiked human breast milk.

Analyte	Added, $\mu\text{g}\cdot\text{g}^{-1}$	Recovery*, %		EF	
		(<i>R</i>)-IB	(<i>S</i>)-IB	Experimental value*	Theoretical value
(<i>rac</i>)-IB	0.35	78.1 \pm 5.9	82.4 \pm 6.1	0.48 \pm 0.02	0.50
(<i>rac</i>)-IB	0.70	83.2 \pm 4.4	86.1 \pm 5.8	0.47 \pm 0.02	0.50
(<i>rac</i>)-IB + (<i>S</i>)-IB	0.20+0.18	71.0 \pm 5.1	88.2 \pm 4.4	0.25 \pm 0.02	0.26
(<i>rac</i>)-IB + (<i>S</i>)-IB	0.35+0.20	80.3 \pm 4.7	84.2 \pm 5.0	0.30 \pm 0.02	0.32

* mean \pm standard deviation (n=3)

Table 4. Comparison between the proposed vortex MSPD method and other methods for ibuprofen extraction from milk samples.

Author [Reference]	Milk sample (amount)	Extraction method	Previous treatments	Determination	Validation parameters		
					Intra-day precision (%)	Detectability	Recovery (%)
Azzouz et al. [5]	Human breast (5 g)	Continuous SPE	Deproteination/derivatization	GC-MS	4.9	0.20 ng·kg ⁻¹ (LOD)	93 - 108
Ghorbani et al. [9]	Cow (10 mL)	Ultrasound assisted MSPE	Deproteination	LC-DAD	3.3	0.1 ng·mL ⁻¹ (LOD)	92 - 95
Gentili et al. [3]	Bovine (5 mL)	SPE	Deproteination/extraction	LC-MS	6	3.55 µg·kg ⁻¹ (CCα)	95 - 103
Arroyo et al. [4]	Bovine (10 g)	SPME	Deproteination/derivatization	GC-MS	-	7.75 µg·kg ⁻¹ (CCα)*	-
Present work	Human breast (0.5 g)	MSPD	-	Direct chiral LC-UV	6.1 (R)-IB 6.4 (S)-IB	0.042 µg·g ⁻¹ (R)-IB 0.045 µg·g ⁻¹ (S)-IB (LOD)	78 - 86

* CCα (decisión limit)